



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB6889888-1A
Job Sheet 194908



Part No: RB6889888-1A

Job Qty: 2 pcs

Part Name: Engine Lift Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/10/19

Job Tracking No:

Due Date: 6/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6889888 Rev 5 IPP Rev. A 19.05.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	6/21/19	6/21/19	0.00	2.00	NV5000 - 1	OK / dLA	19-08-22
							NV5000 - 2		
110	QC 2	2 pcs	6/21/19	6/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

19-08-22



Container No: S208223



Part: RB6889888-1A

Job No: 194908

Serial No/Batch: S208223

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 08/22/19

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CANADA
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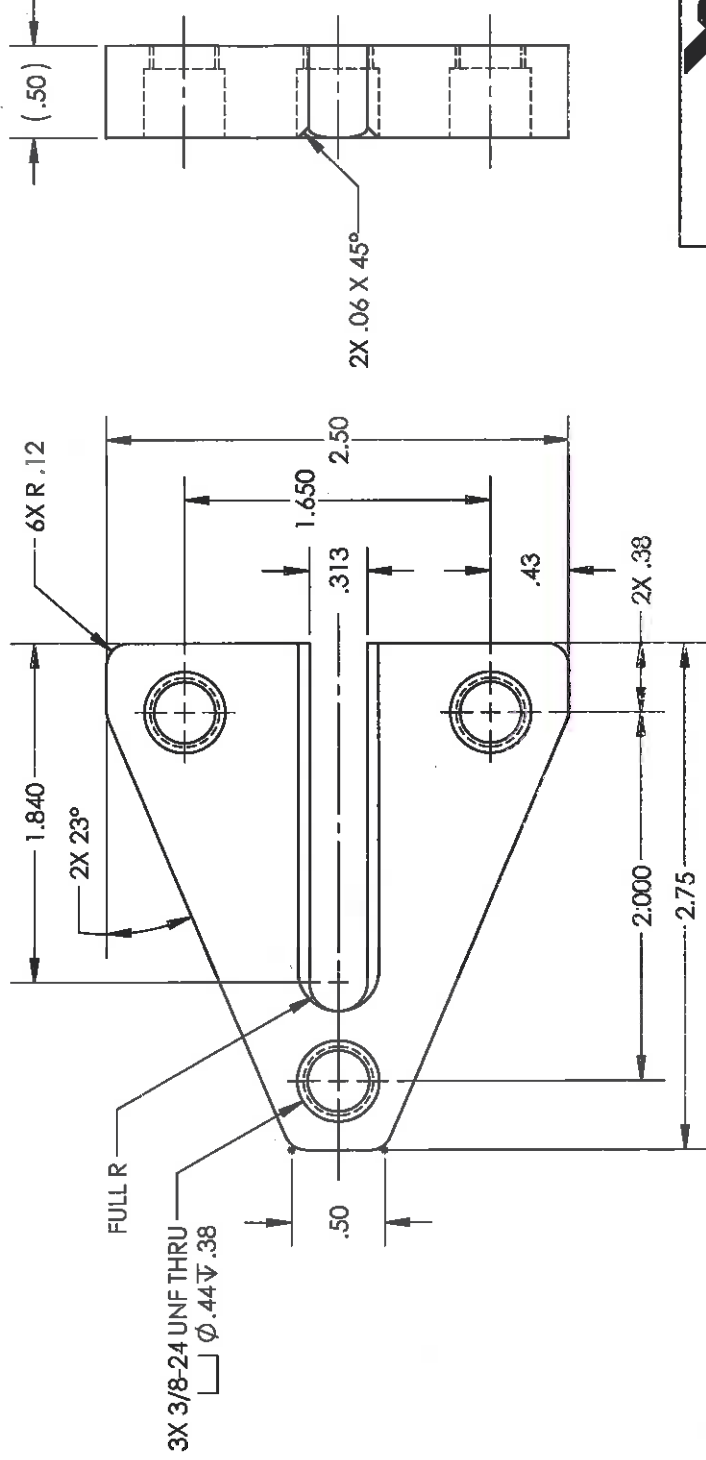
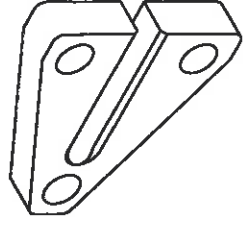
120 QC 8	2 pcs	6/21/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Packaging 3-1 - Stock - B4B	2 pcs	6/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
Part Op 100 - 1-Machine as per folio FC 780 FOLIO REV: AA DWG REV: 5 2-Deburr					
Descriptions: 130 - .					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-HRS-B-0.500X3.000	Hot Rolled Steel Bar 0.500" X 3.000"	.5000 (.25 ea)	100-NV5000 - 1	S186717	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NV5000 - 1	MT-HRS-B-0.500X3.000	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 5/10/19 8:21 AM Dart.lajeunesse.marie

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CONDENSED 5 PAGES INTO 1 & CREATED SEPARATE BURN FILE. -1A ADDED RADIUS. SLOT WIDTH WAS .25. -1B THICKNESS WAS .25.	6/22/2007	WP	DW
1A		CHD TITLE BLOCK & REVISION BLOCK, MADE CORRECTION TO RIGHT SIDE VIEW, CHD TOOL NO. ON P/N -1B.	7/14/2009	RJC	RW
4		-1A ADDED FULL RADIUS NOTE.	1/20/2014	DPD	GE
5	14-0170	-1A ADDED DIMS 2X .38, .43. CHD DIMS WAS 23° IS 2X 23°, WAS .50 IS (.50), WAS (.50) IS .50.	10/7/2014	DPD	RW



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199908
MCS
190510



ENGINE LIFT

TITLE	ENGINE LIFT
DWG NO.	RB6889888-1A
REV	5

MAT'L	1018	DRAWN BY:	COLE
UNLESS OTHERWISE SPECIFIED	APPROVED	DATE	12/11/07
DIMENSIONS ARE IN INCHES	FINISH	SEE -1 WELDMENT	
XXX ± .005	1. BREAK ALL SHARP EDGES .015 X 45°		
XX ± .01	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
X ± .1			

SCALE	1:1	DATE	11/8/2004	SHEET	3 OF 7
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-1A

ENGINE LIFT PLATE

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							